Date: Thursday, 01/11/2007 10:40:44 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	**Drawing Name**	: D2174-1
Job Number	: 35503		
Estimate Number	: 10804		
P.O. Number	: NIA	**Part Number**	: D21741
This Issue	: 01/11/2007 **S.O. No.** : NIA	**Drawing Number**	: REWORK
Prsht Rev.	: NC	**Project Number**	: NIA
First Issue	: NIA **Type** : SMALL /MED FAB	**Drawing Revision**	: NIA
Previous Run	: 00015	**Material**	: NIA
Written By	:	**Due Date**	: 08/11/2007 **Qty:** 20 **Um:** Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :	
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
	Comment: SMALL & MEDIUM FAB RESOURCE 1 PULL FROM STK: 20 X D2174-1 B B 26027 OPEN HOLES PER DRWG D2174 REV.E	MF 07-11-01	20
2.0	QC5	INSPECT WORK TO CURRENT STEP	
	Comment: INSPECT WORK TO CURRENT STEP	SB 07/11/01	20
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	
	Comment: HAND FINISHING RESOURCE #1 RE-ALODINE	MF 07-11-01.	20
4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION	
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	MF 07-11-01.	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1 RESTOCK USING NEW B/N	MF 07-11-01	20

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Customer: CC-DAR01 Dart Aerospace Ltd.
Drawing Name: D2174-1

Job Number: 35503
Part Number: D21741

Job Number:

Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

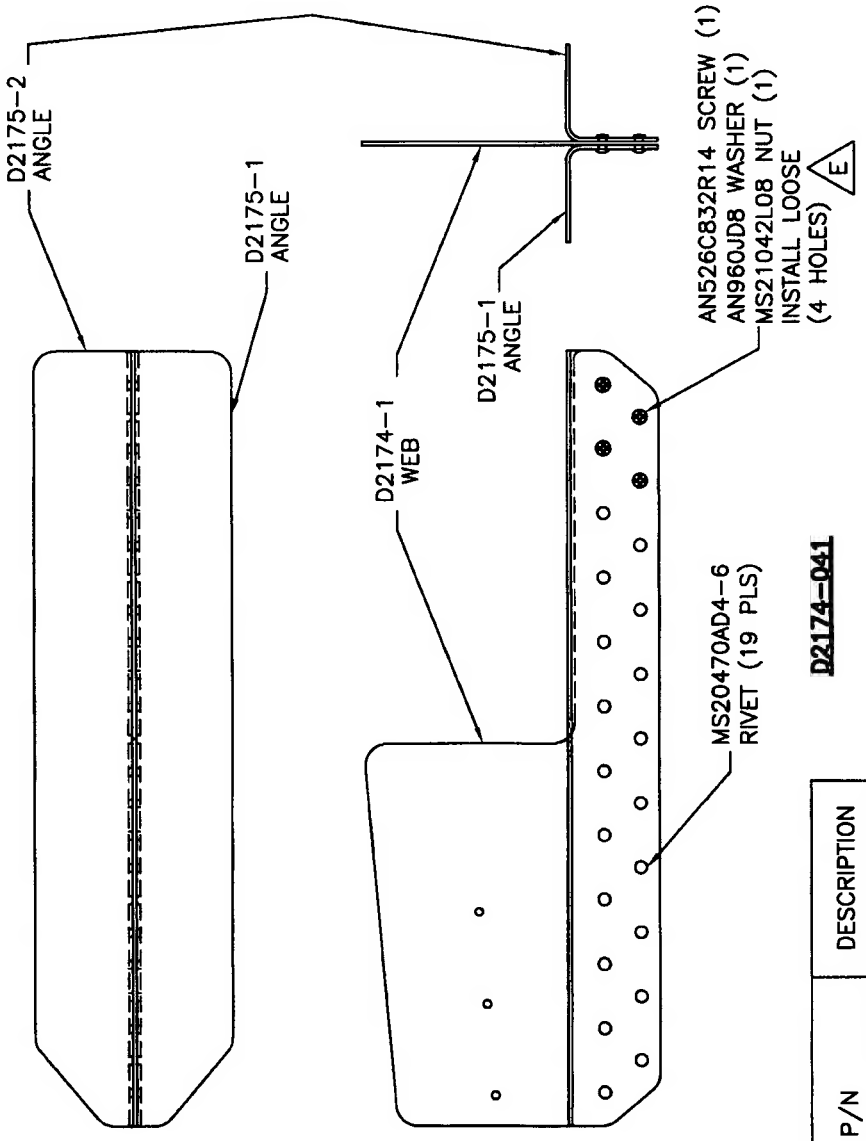
07.11.02

Form: rprocess

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
RF	LE		
CHECKED	APPROVED	DRAWING NO.	REV. E
PH		D2174	SHEET 1 OF 2
DATE		TITLE	SCALE
06.09.25		WEB ASSEMBLY	1:3

A	95.10.25	NEW ISSUE
B	96.01.18	RE-DRAWN
C	00.09.11	UPDATE FINISH SPEC.
D	04.06.03	RE-DESIGN
E	06.09.25	INC 4 HOLES TO ø0.172; CHG HARDWARE

RELEASED
06.10.13



WO 35502

D2174-041

QTY -041	P/N	DESCRIPTION
X	D2174-041	WEB ASSEMBLY
1	D2174-1	WEB
1	D2175-2	ANGLE
1	D2175-1	ANGLE
4	AN526C832R14	SCREW
4	AN960JD8	WASHER
4	MS21042L08	NUT
19	MS20470AD4-6	RIVET

NOTES:
1) FINISH: POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
3) IDENTIFY WITH P/N D2174-041 USING FIND POINT PERMANENT INK MARKER.

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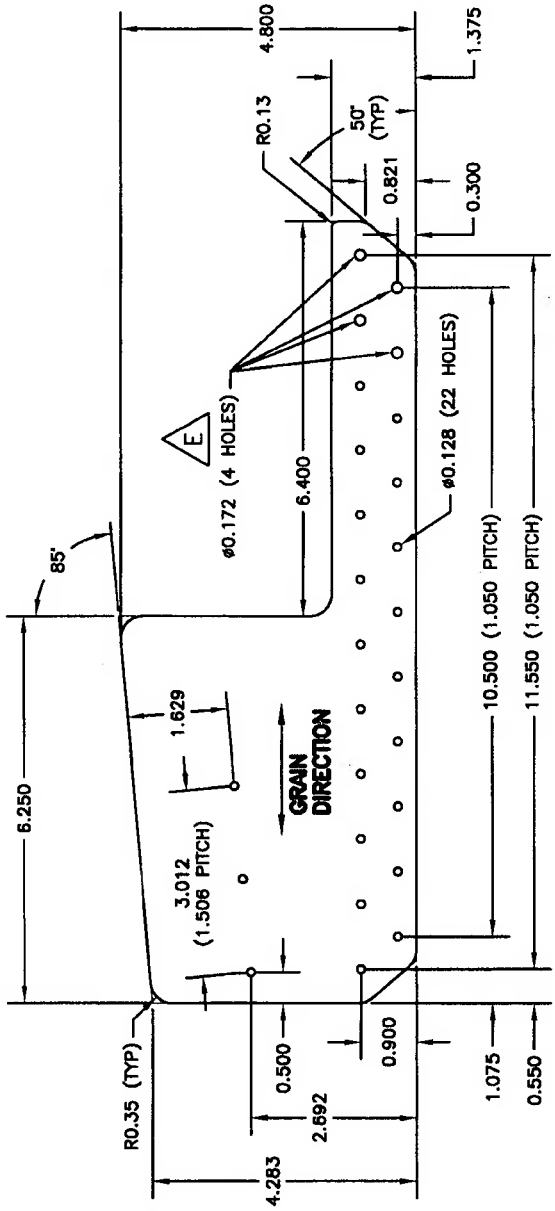
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
RF	LE		
CHECKED	APPROVED	DRAWING NO.	REV. E
PH		D2174	SHEET 2 OF 2
DATE		TITLE	SCALE
06.09.25		WEB	1:3

RELEASED
06.10.3



D2174-1

NOTES:
1) MATERIAL: 2024-T3 SHEET (QQ-A-200/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) BREAK ALL SHARP EDGES 0.005 TO 0.010
5) ALL DIMENSION ARE IN INCHES

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